



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1		832031020	HANGER ASSEMBLY-Engine (220	2	
2		830912123	BOLT	2	
3		830116279	SPACER	2	
4	10	831110403	BOLT	6	
5		833511430	HOUSING-Flywheel	1	
6	25	835123107	O RING	1	
7	19	832910115	PLUG	1	
8		836911200	BRACKET-Solenoid (175 H.P.)	1	
9	10	830114300	BOLT (175 H.P.)	4	
10		830008070	NUT (175 H.P.)	1	(SERIAL # 2774 AND BELOW)
11	13	838008200	LOCKWASHER (175 H.P.)	1	(SERIAL # 2774 AND BELOW)
12	54	839042180	CLIP ASSEMBLY (175 H.P.)	2	(SERIAL # 2774 AND BELOW)
13		836911221	BRACKET-Solenoid (175 H.P.)	1	(SERIAL # 2774 AND BELOW)
14		836911490	BRACKET-Solenoid (175 H.P.)	1	(SERIAL # 2775 AND UP)
15	10	839108201	BOLT (175 H.P.)	2	
16	10	831110401	BOLT	6	
17		833513481	HOUSING-Flywheel	1	
18		839931640	HOLDER-Clip (220 H.P.)	2	
19		831110252	BOLT (220 H.P.)	1	
20		830116335	SPACER	1	
21	10	830112400	BOLT	2	
22	10	830112250	BOLT	1	
23	10	831110602	BOLT	2	
24		836011121	BRACKET ASSEMBLY-Solenoid	1	
25	10	830912116	BOLT	2	
26	10	831912438	BOLT	8	
27		833021282	BRACKET ASSEMBLY-Engine Mot	1	
28	27	833291100	GASKET-Timing Gear Case Cover	1	
29	10	839108401	BOLT (175 H.P.)	13	
29	10	839108401	BOLT (220 H.P.)	11	
30		833201150	COVER ASSEMBLY-Timing Gear C	1	
31		830113120	HELISERT	6	
32		836191020	SHAFT-Tach Drive	1	
33	27	830115141	GASKET	1	
34		836451030	PLATE-Set	1	
35	13	838008200	LOCKWASHER	3	
36		831108200	BOLT	3	
37		836941122	ADAPTER-Tach Gen	1	
38	22	836401020	DRIVE ASSEMBLY-Tach	1	
39	26	832820111	SEAL-Oil	1	
40	26	832820111	SEAL-Oil	1	